

# Drum unloader 200L GX51

Heated drum unloader with pneumatic driven scoop piston pump to process greases, waxes, resins and other pastry compounds out of 200 litre / 55 Gal. standard drums



The equipment concept based on pneumatic pressure cylinders and a tempered follower plate, equipped with a scoop piston pump, ensures low maintenance issues during extruction of suitable viscose or pastry materials, which show better flowability due to tempering. Best operator safety will be achieved related to dedicated process step monitoring and a two-hand-operation.



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Tempered GX51 extrusion system for pastry materials



Non-heated version for viscose materials



Non-heated pneumatic Feedsystem with dual plate seal fur use of drums with corrugated walls



Heated GX75 high performance drum melter with high volume screw pump for processing meltable high viscos materials

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Delivery and services are effected in accordance with the current terms of business of the SM Klebetechnik Vertriebs GmbH.

# Standard equipment

Compact and maintenance-friendly design and construction

High solid stainless steel scoop-piston pump with different ratio

Cables guided in protective hose for best durability

High quality electrical and pneumatic components (Siemens, Möller, Harting, Weidmüller, Festo)

Maintenance friendly single-channel temperature controllers with auto-tune

Industrial standard PT100 Temperature sensors

Possible heater replacement in aluminium follower plate

Dual drum plate seal for use of corrugated drum walls

High-quality seamless plate seal (PTFE encapsulated silicone gasket ring)

Two-hand-operation for save lowering and rising of follower plate

Acoustic alarm as "drum empty" message

Industrial standard air cylinders

CE - compliant design and marking

# **Optional equipment**

Electrical heated material hoses with different inner diameter

Electronic pump pressure control

Alternative pump sizes and ratio

Non-heated versions

Material flow meter and/or material temperature reading

Movable base-plate with casters

Drum jacket stabilisation

Ventilation hood

20 litre / 5 Gal. and 50 litre / 12,5 Gal. versions for hobbock container

Tandem version with automatic change-over operation

#### Technical data

Pump ratio:	configurable 1:15 1:51 1:100
Pump rate:	10 - 600 L/h (depending to material in use)
Material pressure:	15 - 800 bar
Pump drive	Air motor
Material outlet port:	0\$20
Drum size	200 litre / 55 Gallon
Voltage:	3/N/PE 400 V 50 Hz
Wattage:	12 kW
Air pressure supply:	5,8 bar
Air pressure consumption:	1234 I/min at 30 DH/min and 5,8 bar:
Dimensionen L, W, H [mm]:	1270 x 850 x 1720

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